



**ROLA-CASE**  
**ROLA-Shelf**

# RCWHL/PN INSTALLATION INSTRUCTIONS

DESIGNED IN AUSTRALIA BY:  
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## **Supplied:**

2x Stud Plates  
2x Packer Plates  
2x Pneumatic wheel axles  
2x Pneumatic wheels  
2x Large Washers  
1x Swivel wheel mounting bracket  
2x Swivel castor wheels  
16x M6 Nyloc nuts  
16x M8 Nyloc nuts  
2x Split pins  
1x Double end spanner (10mm + 13mm)  
5x 3/16" steel pop rivets  
5x 1/4" steel pop rivets

## **Required:**

**Pop riveter for up to 1/4" steel pop rivets**

## **Procedure:**

- 1/.** Insert the 2 stud plates through the base of the cabinet from the inside where the holes are provided.
- 2/.** From underneath, place the packer plates on the studs (1 each side) then the pneumatic wheel axles. Secure to stud plates using the 16x M6 nyloc nuts provided.
- 3/.** Mount the castor wheel mounting bracket (plate with 8mm studs) under the front of the cabinet with pop rivets supplied (3/16" along front, 1/4" from inside through base)
- 4/.** Place the swivel castors on the M8 studs in the base of the cabinet and secure with the 16x M8 nyloc nuts provided.
- 5/.** Install the pneumatic wheels on the axles, then place washer on shaft and secure with the split pins supplied.

